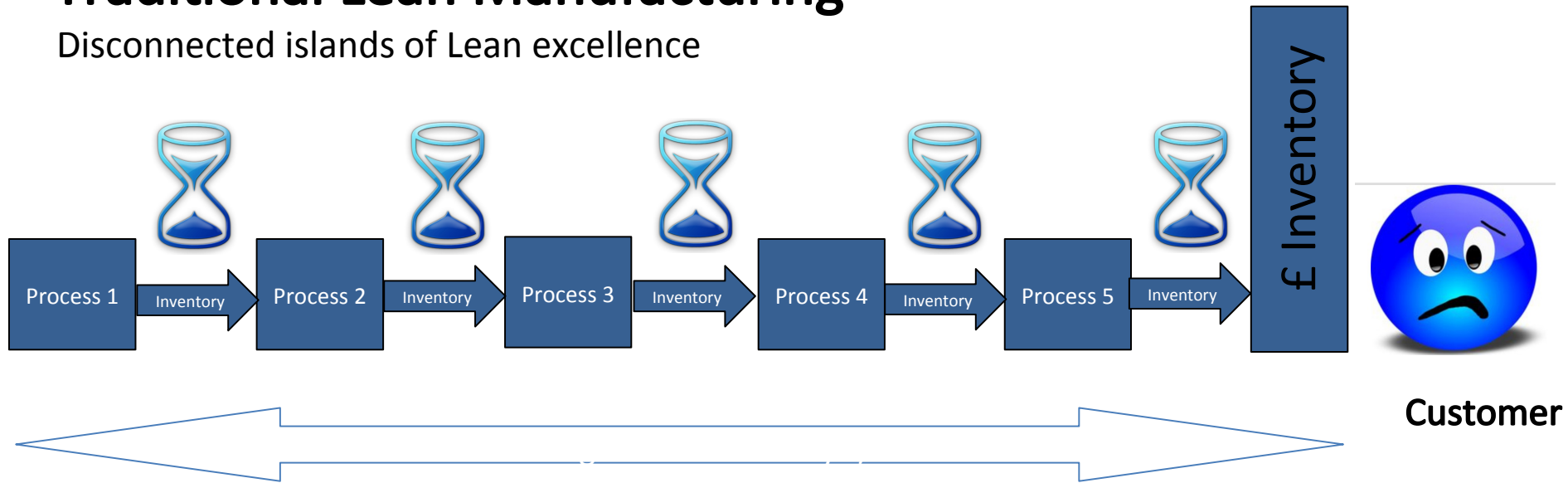


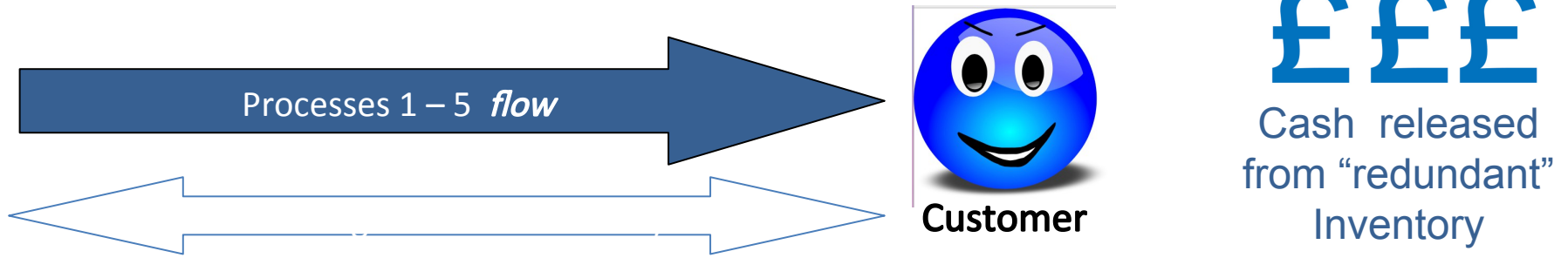
Traditional Lean Manufacturing

Disconnected islands of Lean excellence



flow beyond Lean

Processes seamlessly linked and synchronized in a *flow*



A fairly typical Lean journey... Until

